

ADDRESSEES	: ABC Customer Care and Parts Source Owners and operators of coaches listed under 'Application'
VEHICLE MODEL	: Coaches equipped with pantograph luggage compartment doors
SYSTEM/SUBSYSTEM	: 10.66 Body and body accessories – Access doors
BULLETIN TYPE	: Product Improvement
DATE	: June 05th, 2015
SUBJECT	: New pin catcher fixation for pantograph luggage compartment doors
TERMS & CONDITIONS	: No reimbursement will be awarded for carrying out this product improvement.

APPLICATION:

As from following units, Van Hool have cut in production a new pin catcher fixation for the pantograph luggage compartment doors.

Model	VIN
CX45	48678
TX45	41381

DESCRIPTION:

1. Service records have shown that the screws securing the pin catchers of the pantograph luggage compartment doors are subject to corrosion.
2. To address these issues, installation of stainless steel rivets have replaced the existing self-tapping screws to hold the pin catchers.
3. Please refer to the material list and step-by-step instructions from the procedure below should these screws need to be replaced.

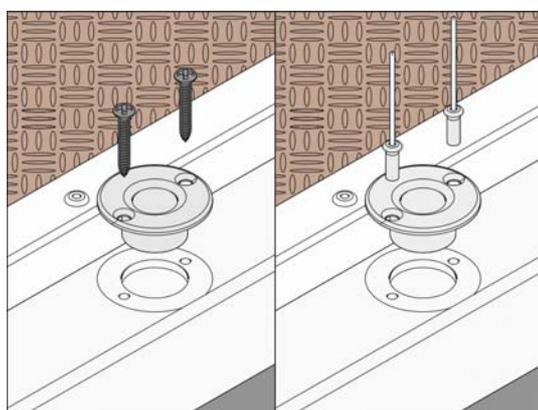


Figure 1: Pin catcher fixation (left: with screws, right: with rivets)

Continued on next page.

MATERIAL:

VH reference	Description	Qty.
10567758	Rivet, stainless steel (4mm x 11.5mm)	2*

*Quantity suited for one pin catcher

- Material may be purchased through regular channels.
- Parts/Waste disposal: discard old material according to applicable environmental regulations.

PROCEDURE: To replace the pin catcher screws by stainless steel rivets

1. General:

- This job has to be carried out by a technician proficient in body and trim repair.
- If you do not have the expertise to carry out present procedure, do not hesitate to go to your nearest ABC Customer Care & Parts Source service center.

2. Special tools, equipment or services:

This job requires the use of a 4 mm drill bit.

3. Preparations:

- Park the coach safely, apply the parking brake, stop the engine, switch off all systems and turn off the battery master switch.
- Read the entire procedure before beginning to work.



WARNING!

Observe safe shop practices at all times.

4. To change fixation of pin catchers:

- 1) Open the luggage compartment door.
- 2) Undo and remove the two self-tapping screws securing the pin catcher.
- 3) Using the existing screw holes as a pilot, widen these holes with the 4 mm drill bit.
- 4) Install the stainless steel rivets.
- 5) Repeat steps 1 through 4 for the pin catchers of all pantograph luggage compartment doors.

Procedure complete.

Continued on next page.

DISCLAIMER:

The procedures contained herein are not exclusive. Van Hool cannot possibly know, evaluate, or advise the transportation industry of all conceivable ways in which a procedure may be undertaken or of the possible consequences of each such procedure. Other procedures may be as good, or better, depending upon the particular circumstances involved.

Each carrier who uses the procedures herein must first satisfy itself thoroughly that neither the safety of its employees or agents, nor the safety or usefulness of any products, will be jeopardized by any procedure selected.

INFORMATION HANDLING:

Important supplements to and modifications of the technical information not yet included in the Van Hool manuals are communicated by means of Service Bulletins.

File the Service Bulletins at the back of your manual, in numerical order.

To make sure that you will be reminded of the Bulletins that have appeared in the meantime while paging the manual, mark the pages concerned by hand with the Service Bulletin number.