



SERVICE BULLETIN

SB1202

ADDRESSEES	: Owners and operators of coaches listed under 'Application'
COACH/BUS MODEL	: T2100E
BULLETIN TYPE	: Product Improvement
SECTION/CHAPTER	: Section 11 – Body and accessories Chapter 10.34 Body and accessories – Glass, windows and mirrors
DATE	: March 12, 2007
SUBJECT	: Windshield surround – rubber seal change
TERMS & CONDITIONS	: No claims will be accepted with reference to this Bulletin.

APPLICATION:

Model	Engine	VIN T2140	VIN T2145
T2100	Cummins	40156 → 40158	-
	Detroit Diesel	40618 → 40619	44656 → 44659
	Caterpillar	N/A	44826 → 44827

DESCRIPTION:

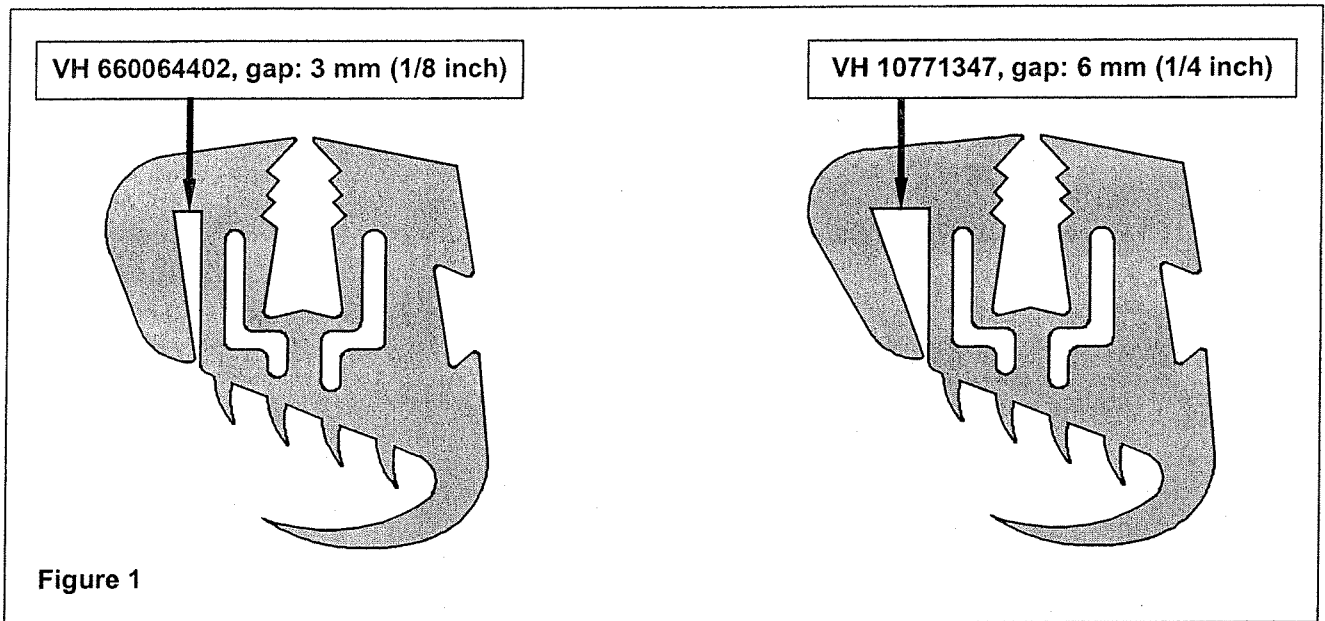
1. In production, new seal for the windshield surround VH 10771347 has replaced old seal VH 660064402 as from following units:

Model	Engine	VIN T2140	VIN T2145
T2100	Cummins	40159 →	44325 →
	Detroit Diesel	40620 →	44660 →
	Caterpillar	N/A	44828 →

2. Having the same shape and almost identical overall dimensions as the old one, the new seal features a wider groove to clear the windshield mounting flanges (see Figure 1, overleaf). This allows for improved fit and quality of installation, resulting in enhanced finish and appearance in general.
For these reasons only the new seal will be offered as service replacement.
3. The seal for the center post and the respective locking strips for remain unchanged.

Continued on next page.

PARTS AND PRODUCTS:



Old parts

VH reference	Description	Qty.
VH 660064402	Seal, windshield surround, 3 mm gap, see Figure 1	#
VH 660050408	Strip, locking for VH 660064402	#
VH 660064451	Molding, windshield center post	#
VH 660053600	Strip, locking for VH 660064451	#
VH 719302801	Adhesive, Sika 221	#

New parts

VH reference	Description	Qty.
VH 10771347	Seal, windshield surround, 6 mm gap, see Figure 1)	#
VH 660050408	Strip, locking for VH 660064402	#
VH 660064451	Molding, windshield center post	#
VH 660053600	Strip, locking for VH 660064451	#
VH 719302801	Adhesive, Sika 221	#

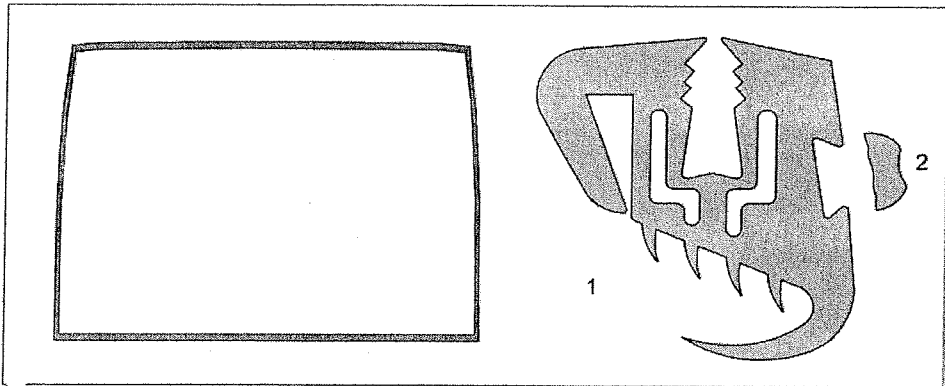
- Old and new parts are interchangeable, but only the new will be offered for service replacement.
- New parts will be included in the next Spare Parts Manual update.
- Parts may be purchased from your nearest ABC Customer Care & Parts Source service center.
- Parts and products disposition: discard according to applicable environmental regulations.

ATTACHMENTS:

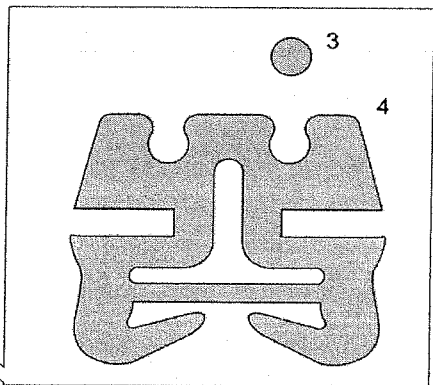
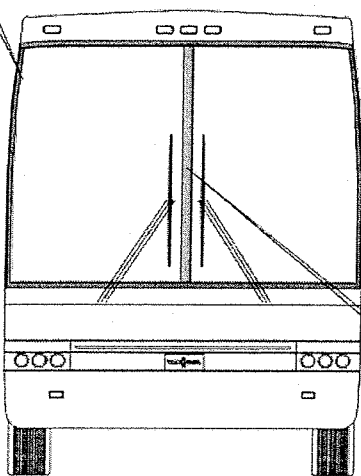
Updated T2100 parts book group 733409-0591

SERVICE INFORMATION:

Service Bulletins are issued to supplement or supersede information in the Van Hool manuals. Note Service Bulletin number, date and subject on the register at the end of the relevant chapter(s). File Service Bulletin separately for future reference.



T2100 - VIN
40159 →
40620 →
-
44660 →
44828 →



Pos.	Q.	Ref.N°	Description	Denominación	Spec.
1	#m	10771347	Rubber section	Perfil de caucho	
2	#m	660050408	Locking strip	Ribete de cierre	
3	#m	660053600	Locking strip	Ribete de cierre	Ø7mm
4	1	10887377	Rubber section	Perfil de caucho	l.=1850mm
NV	#	719302801	Sealing compound	Masilla de estanqueidad	(Z) 23l



Windows: accessories
Vidrios: accesorios

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